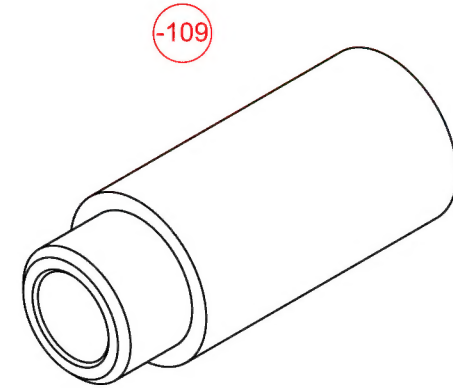
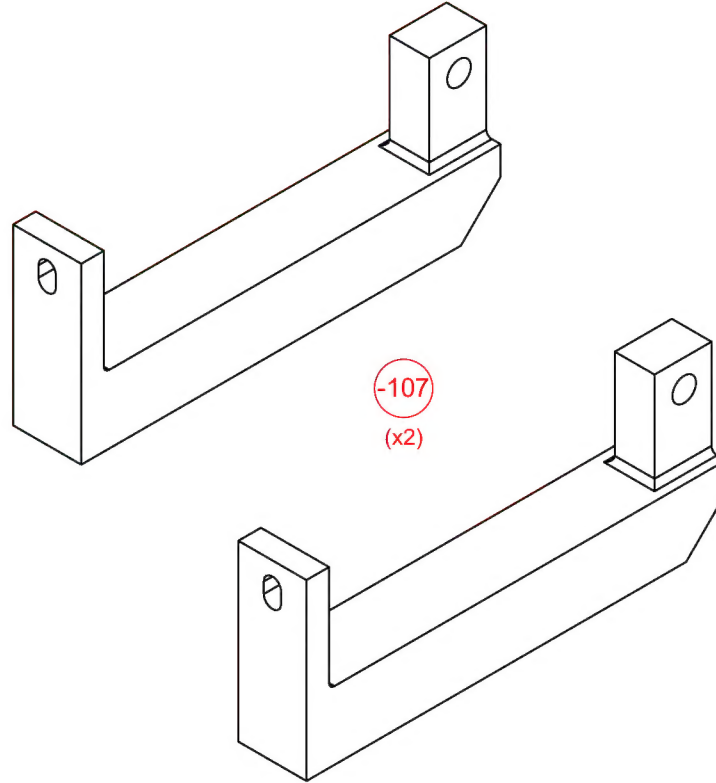
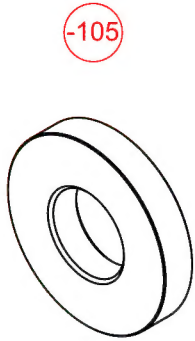


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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED
-	---	-	-	-



- NOTES**
1. WEIGHT OF TEST PEICES , -105 2.7 oz, -107 13.3 oz & 13.4 oz, -109 1lb. 2.4 oz.

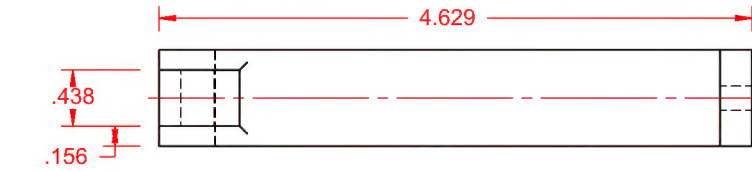
RED BARN MACHINE

TITLE	
BALANCE SET	
DWG NO.	REV
RB T101280-111	-
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
TOLERANCES ON:	
DECIMALS	METRIC
.XXX ± .005	.X ± .1mm
.XX ± .01	FRACTIONS ± 1/32
.X ± .1	ANGLES ± 5°
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 x 45° PR .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE	DATE
NTS	6-10-10
SHEET	
1 of 3	

ASSY QTY	ASSY QTY	B/O	PART #	UNIT QTY	DESCRIPTION	MATERIAL	B/O INFORMATION OR SPECIFICATIONS	Pg.
			-105	1	SPACER	304 S. S.	Ø 1-3/4 x 1/2	2
			-107	2	SIDE BAR	304 S. S.	3/4 x 2 x 4-3/4	2
			-109	1	BODY	304 S. S.	Ø 1-1/2 x 3-3/4	3
			-	-	-	-	-	-
		B/O	-	2	SOCKET HEAD CAP SCREW	STEEL, BLACK	#10-32 x 5/8 NAS1351-3-10	1
		B/O	-	2	FLAT WASHER	STEEL, PLATED	Ø 1/4 I.D. AN960-416	1
	ASSY #							

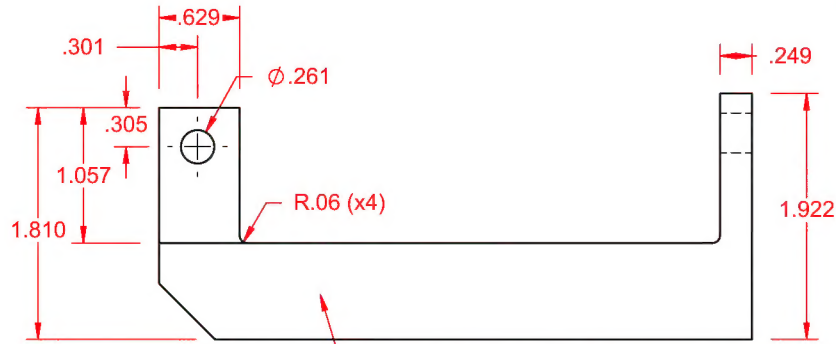
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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED
-	--	-	-	-

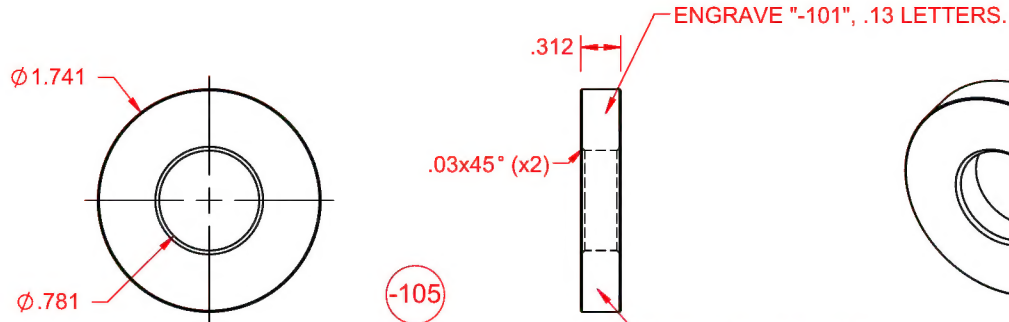
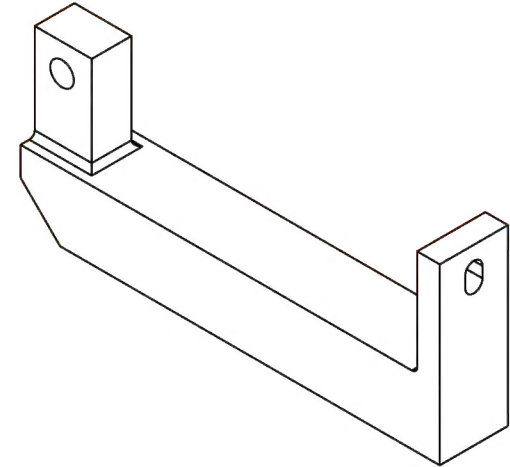
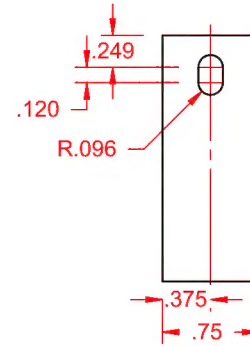


-107

SIDE BAR
REF. WT. 13.3 oz
WEIGHT OF BOTH SIDE
BARS TO MATCH $\pm .1$ oz

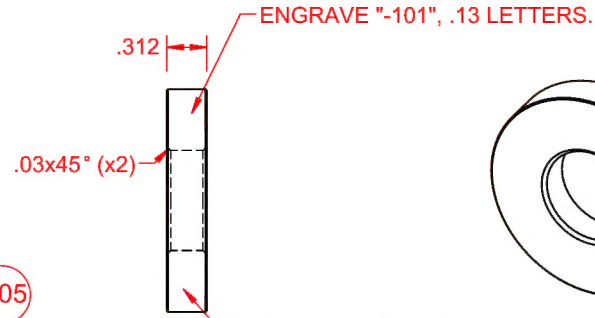


ENGRAVE PART No. "RB T101280-107", 3/16 LETTERS;
FAR SIDE ENGRAVE SERIAL No., & "MADE IN USA", TO FIT.

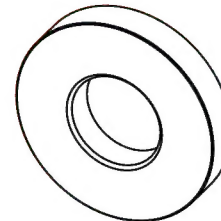


-105

SPACER



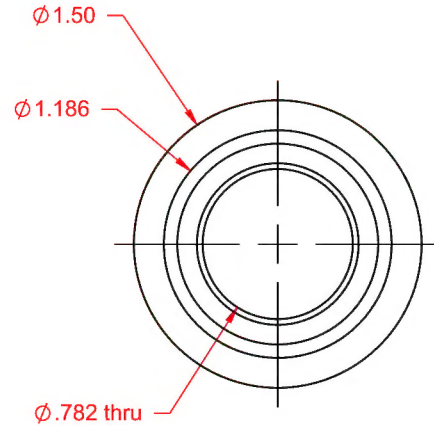
ENGRAVE PART No.
"RB T101280-105",
.13 LETTERS.



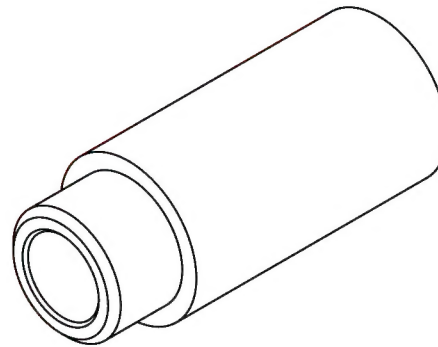
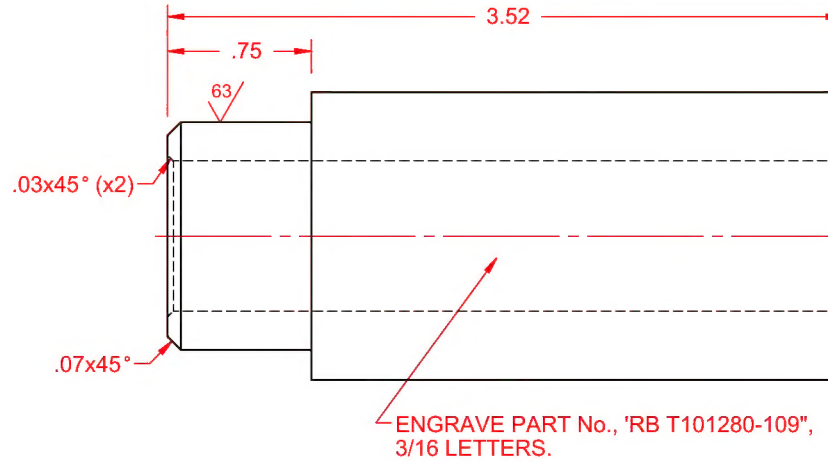
RED BARN MACHINE			
TITLE BALANCE SET; SPACER & SIDE BAR			
DWG NO. RB T101280-105 & 107		REV -	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES		DRAWN BY: PERRITT	
TOLERANCES ON:		APPROVED	
DECIMALS	METRIC	HEAT TREAT	
.XXX $\pm .005$.X $\pm .1$ mm	-	
.XX $\pm .01$	FRACTIONS $\pm 1/32$	FINISH	
.X $\pm .1$	ANGLES $\pm 5^\circ$	SPEC PASSAVATED	
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 x 45° PR .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING		USED ON MODEL BELL 407	
SCALE NTS	DATE 6-10-10	SHEET 2 of 3	


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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED
-	--	-	-	-



-109
BODY



 RED BARN MACHINE			
TITLE BALANCE SET; BODY			
DWG NO. RB T101280-109		REV -	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ON: DECIMALS .XXX ± .005 .XX ± .01 .X ± .1		DRAWN BY: PERRITT APPROVED HEAT TREAT - FINISH PASSAVATED SPEC USED ON MODEL BELL 407	
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 x 45° PR .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING			
SCALE NTS	DATE 6-10-10	SHEET 3 of 3	